

WHAT IS CLAIMED IS:

1. A method for producing copolymer thermoplastic elastomer esters, the method comprising the steps of:
 - 5 combining polyester and thermoplastic polyurethane in a twin screw extruder to achieve dispersions in ratios from 90:10 to 50:50; and, adding antioxidants, polymer modifiers, lubricants, and release agents to modify physical properties.

10

#573818 v1 - 040506.dat.patapp